

TT Electronics
 Sensing and Control Division
 Variable Components Business Unit
 4200 Bonita Place
 Fullerton, CA 92838 USA



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PRODUCT/ PROCESS CHANGE NOTICE	
PCN Number	31122
Date	September 30, 2013
Product(s) Affected	BI Technologies: Variable Components Business Unit: Potentiometer Products manufactured in Fullerton, California
Date Effective	February 14, 2014
Mfg. Location	Fullerton, CA USA

Type of Change	<input type="checkbox"/> End of Life <input type="checkbox"/> Material <input type="checkbox"/> Process <input checked="" type="checkbox"/> Other
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Description of Change	Potentiometer products manufactured in Fullerton, California will be moved to Mexicali, Mexico. Affected part numbers: See enclosed table of potentiometer part numbers affected.
Reason for Change	Consolidation of all potentiometer production into BI Technologies – Variable Components BU; primary manufacturing facility in Mexicali, Mexico.
Implementation Plan	<p>Equipment transfer will commence approximately February 14, 2014.</p> <p>Full operational status will be established by September 10, 2014.</p> <p>Our plan, where possible, is to implement parallel production lines in Fullerton and Mexicali to minimize potential impact to the supplies of the products affected.</p>
Recommendations	TT electronics recommends that customers place orders for ongoing requirements and contact TT electronics with a qualification plan requirement (if any) by January 15, 2014 to ensure continued robust supply chain during the relocation process to Mexicali, Mexico.
Availability of Previously Manufactured Products	N/A
Sales Contact	Kevin Thompson: Director of Sales Americas Janson Chuen: Director of Sales Asia David Winter: VP Global Sales
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			Janson.Chuen@ttelectronics.com		
			David.Winter@ttelectronics.com		
Approvals					
Operations Director /Date		Global Product Line Director/Date		VP & GM Variable Components BU/ Date	
<i>Bryan Welch</i>		<i>JH Swee</i>		<i>Robert Faber</i>	

VC BU PCN; Revision Date: October 6, 2011

BI Technologies	4200 Bonita Place	Fullerton, CA 92838 USA	Tel: 714-447-2300	Fax: 714-447-2400
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Potentiometer part numbers affected by PCN:

1421-33-2	5311R10L1.0	6173-163-2	6673-442-0	8103-203-3	SA-6204
1421-50-7	5311R1KL.5	6173-195-1	6673R1KL.1FSRS	8103-207-1	SA-6677
1421-95-1	5311R2KL.5ST	6173-195-2	6673R1KL.25CT	8103-208-0	SA-6792
1421-95-4	5401-976-0	6173-196-1	6673R5KL.12G	8103-209-2	SA-6956
1423-100-0	5401R100L.5	6173-218-0	6673R5KL.25	8103-25-0	SA-7320A
1423-2-0	5409-971-0	6173-226-0	6673R5KL.253G	8103-260-1	SA-7357A
1423-3-0	5611-2224-1	6173R1KL.52GCT	6673R5KL.25RS	8103-264B	SB-1163
1482-41A	5611-2419B	6173R5KT5L.5	6679-420-0	8143-65-1	SB-1237
1482-41B	5611R10KL.5	6213-244-0	7109-39-0	8143-85A	SE-416
1937-608-0	5611R1KL.25	6273-333B	7216-1475-0	8143-92A	SNX-2256J
1938-140-1	5611R20KL.5CT	6273-335A	7223-2270-2	8143-93A	SNX-3070E
1938-141-1	5611R2KT5L.5	6273R1KL.5	7223-2911-0	8201-49A	ST-1449B
1939-119-4	5613-2418-0	6273R5KL.25	7223R2KL.1CT	9309-145-0	SX-2878
482200R1KL.5	5613R1KL.5	6273R5KL.5	7223R5KL.25FS	949R10KL.5G900	SX-3042
482200R5KL.5	5613R1KL.52G	6273R5KL.5FS	7233-1337-0	AR1KL.252G	SX-3042B
5101-396A	5613R1KT3L.25	6301-26-0	7233-2282-0	AR2KL.253G	SX-3059
5101R1KL.5	5613R2.5KL.5	6371R5KL.1	7239-2278-3	AR500KL.252G	SX-4100B
5101R1KL.5FS	5613R5KT2L.52G	6373-101-0	7263-509-0	BR5KL.5	SX-4120
5213R1KL.5CT	5615R1KL.25	6373-106A	7283-3073-0	DR10KL.25	SX-4141A
5219-107-0	5711-1789-0	6373R5KL.5	7283-3189A	DR5KL.5	SX-4158C
5219-605A	5711-2401-0	6671-415-1	7383-16-0	DSPR1KL.5	SX-4159
5219-62-0	5711R100T1L.5	6671-416-1	7601R10KL.15	ER1KL.5	SX-4211
5229-60-4	5711R10KL.5	6671-428-0	7601R5KL.15	ER5KL.5	SX-4212
5229-80-0	5711R50L.5	6673-241-0	7603-2017-0	NL5439-37-0	SX-4311A
5229-88-0	5713R10KL.5	6673-242-0	7603R10KL.025	NL6673-452A	SX-4329C
5311-428-0	6163-21B	6673-422-0	7603R10KL.05	NL6673-454A	SZ1513-156-3
5311-97-0	6173-125-0	6673-423-2	8103-127-1	SA-4919	SZ1513-162-0