

凱美電機有限公司
KAIMEI ELECTRONIC CORP.
 工程变更 通知单ECN
 申请单ECR

致To: All Customer

核准 Approved by	审核 Audited by	制定 Set by
羅際銓	王勝	曹春燕

变更编号ECN/ECR Number: 2018.10.30

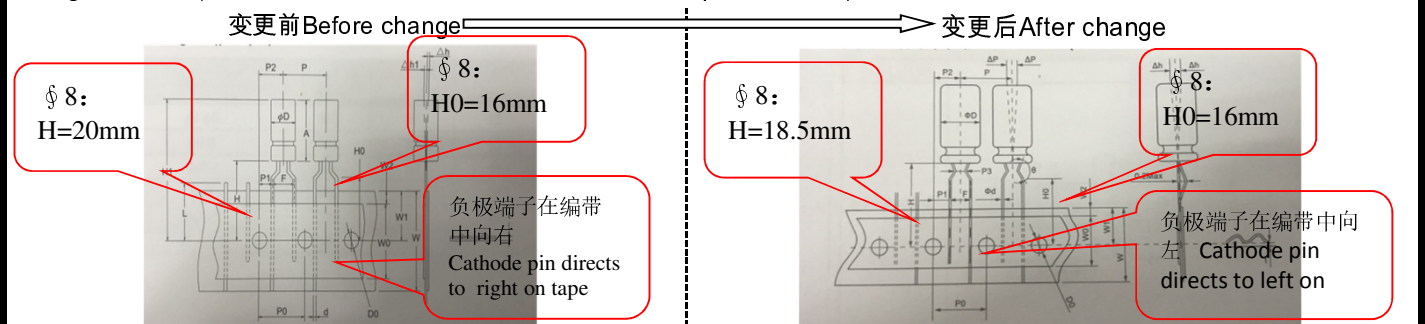
工程变更名称Engineering change name : 1.8*11-8*22尺寸5mm成型编带H-H0尺寸变更为2.5mm。
 For taping capacitor of case size 8*11-8*22/5mm pitch, difference of H(distance between body bottom and tape center) & H0(lead wire clinch height) changes to 2.5mm.
 2.编带产品负极在编带中向右变更为向左。Cathode direction of taping products changes to left from right.

变更对象:Change Object : 4~18φ编带产品 Taping capacitor of diameter 4-18φ.

变更类型 : Change type

<input type="checkbox"/> 原材料变更Raw material change	<input type="checkbox"/> 产品结构/外观/尺寸/Structure/appearance/size	<input type="checkbox"/> 工艺流程, 场所变更 Manufacturing process & layout
<input type="checkbox"/> 原材料供应商变更Raw material manufacturer change	电性能SPEC.的变更Products construction/appearance/dimensions/characteristics SPEC. change	R 加工/作业方法变更 Process method change
<input type="checkbox"/> 法律规定使用物质变更Law specified using substances	<input type="checkbox"/> 设备新增或变更Equipment(change/new)	<input type="checkbox"/> 检查方法变更 Inspection method change
<input type="checkbox"/> 内控标准的变更Internal standard change	<input type="checkbox"/> 模具变更 Tooling change	<input type="checkbox"/> 其它 : Others

变更内容:(须填写详细内容及建议具体解决方案)
 Change content: (Detailed content and resolution advice are required to fill in)



1.变更前8*11~8*22尺寸5mm成型编带H-H0=4mm Difference of H & H0 of case size 8*11-8*22/5mm pitch taping capacitor was 4mm before revision. 2.变更前4~18φ产品负极端子在编带中向右。 The cathode pin direction of 4-18φ taping capacitor was toward right before revision.	1.变更后8*11~8*22尺寸5mm成型编带 H-H0=2.5mm Difference of H & H0 of case size 8*11-8*22/5mm pitch taping capacitor changes to 2.5mm after revision. 2.变更后4~18φ产品负极端子在编带中向左。 The cathode pin direction of 4-18φ taping capacitor is toward left after revision.
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品质保证 (需对变更前后的制程能力做对比,不仅仅是规格确认) Quality verification:(Need to compare the process capacity and after change, not just the Spec. confirmation) 变更后的产品不影响客户正常使用 The above revisions don't affect client's usage in general purpose	附件:Accessory Sample____pcs 检查成绩单Inspection result__copies 试验Testing data____copies 其它资料Other data____1_copies
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变更原因 : Change reason

- 集团编带尺寸及方式统一, 便于料号管理, 减少错误。Organizing the taping capacitor size and method into agreed standard for easier management.
- 切换日期2018年11月15日。Effective date: 2018.11.15

客户/供应商意见:Customer/supplier comments	Approved by	Checked by	Judger