

Originator : <u>CS Woon</u> Date : <u>31/Mar/2014</u>		PCN NO : D14003
Affected Model : <u>HM15 SERIES</u>		Design / Material <input checked="" type="checkbox"/> Process / Method <input type="checkbox"/> Machine / Equipment <input type="checkbox"/> Site change <input type="checkbox"/>
Description of Change: Originator to fill up this section Change packing from paper tray packing to vaccum draw tray packing.		Permanent Change <input checked="" type="checkbox"/> Effectivity Date : <u>7-Apr-14</u>
[WAS] PAPER TRAY PACKING 77pcs/tray, 462pcs/shipping carton (for model HM15-10/11xxxLF) 135pcs/tray, 810pcs/shipping carton (for model HM15-20/21xxxLF)		Temporary Change <input type="checkbox"/> Effectivity Date : _____ Expire Date : _____ Quantity : _____
[IS] VACCUM DRAW TRAY PACKING 120pcs/tray, 1200pcs/shipping carton		
Reason for Change: Originator to fill up this section (do not leave this section blank, specify the reason) To standardize all HM15 series packing to one type of vaccum draw tray packing.		
Product Qualification: Originator to fill up this section Qualification Performed? <input type="checkbox"/> yes <input checked="" type="checkbox"/> no If yes, please describe how and attach necessary data. Vaccum draw tray packing is our normal packing.		
This Section is to be filled out by the Change Control Board Member Disposition of Request: <input checked="" type="checkbox"/> Accept <input type="checkbox"/> Reject (If rejected, specify the reason(s) for rejection)		Customer Approval. Please tick if required <input checked="" type="checkbox"/> <input type="checkbox"/> Accept <input type="checkbox"/> Reject Customer Representative: Signature : _____ Name : _____ Date : _____
Approval:		
Originator <u>CS Woon 31/3/14</u>	Quality <u>[Signature] 11/4/14</u>	
Process Engineering <u>[Signature]</u>	Manufacturing <u>[Signature] 1/4/14</u>	
Test Engineering <u>[Signature] 31/3/14</u>	Product Engineering <u>[Signature] 31/3/14</u>	